



VARILNA ŽICA ZA VARJENJE NIKLJA IN BAKRA

Varilna žica za varjenje niklja in nikljevih litin

Nov. uetel	GRADE	AWS	GRADE	ISO	W Nr
NMN NICK3	ERNiCr-3	A5.14	NiCr20Mn3Nb / 5 Ni 6082	18274	2.4806
NMN NICKM02	ERNiCrMo-2	A5.14			24665
NMN NICKM03	ERNiCrMo-3	A5.14	NiCr22Mo9Nb / 5 Ni 6625	18274	24831
NMN NICKM04	ERNiCrMo-4	A5.14	NiCr15Mo16Fe6W4 / 5 Ni 6276	18274	24886
NMN NCRM010	ERNiCrMo-10	A5.14	NiCr21Mo13Fe4W3 / 5 Ni 6022	18274	24635
NMN 59	ERNiCrMo-13	A5.14	ERNiCr23Mo16/5 Ni 6059	18274	24607
NMN NICKM14	ERNiCrMo-14	A5.14	NiCr21Mo16W4 / 5 Ni 6686		24606'
NMN NCRCOMI	ERNiCrCoMo-I	A5.14	NiCr22Co12Mo9 / 5 Ni 6617	18274	24627
NMN NICKR7A	ERNiCrFe-7A	A5.14	NiCr29Fe9/ 5 Ni 6054		2.4642
NMN NIFECRI	ERNiFeCr-I	A5.14	NiFe30Cr21Mo3 / 5 Ni 8065	18274	24858
NMN NICKU7	ERNiCu-7	A5.14	NiCu30Mn3Ti / 5 Ni 4060	18274	2.4377
NMNNII	ERNi-I	A5.14	NiTi3/5 Ni 2061	18274	24155
NMN FN55	ENiFe-CI	A5.15	NiFe-I	DIN 8573	24472'
NMN FN60	ENiFe-CI	A5.15	5C NiFe-I	1071	24560'
NMN N99	ENi-CI	A5.15	Ni99.2. Ni99.6	DIN 17740	2.4060

• = nearest equivalent

Varilna žica za varjenje bakra

Novametal	GRADE	AW5	GRADE	EN	W Nr
NMR CUSI3	ERCuSi-A	A5.?	Cu53Mn S / Cu 6560	15024373	2.1461



VARILNE ŽICE IN PALICE ZA VARJENJE NERJAVNIH MATERIALOV

NOV. ZNAČILJE	AWS A59	EN ISO 1.1343 A	W Nr
NMS 1.4459	ER309LMo', ER309Mo'	23122 L	1.4459'
NMS312	ER312	259	1.4337
NMS316H	ER316H, ER316	19123 H	1.4403'
NMS 1.4455	ER316LMn	20163 Mn N L	1.4455'
• = nearest equivalent			

Novometal	AWS A5 9	EN ISO 113,1, A	1	W I-r
NMS 317L	ER317L, ER317	18153 L		1.4438
NMS 320LR	ER320LR, ER320			2.4660
NMS347	ER347	199 Nb		1.4551
NMS 347S1	ER347Si	199 NbS,		1.4551
NMS 409	ER409Nb	409Nb' (EN ISO 14343-B)		• 1.4009'
NMS 410	ER410	13		1.4009'
NMS 1.4313	ER410NiMo	134		1.4313
NMS420C	ER420	420 (EN ISO 14343-B)		1.4031
NMS 430	ER430	17		1.4015
NMS430LNB		18 L Nb'		1.4511'
NMS 1.4502	ER439	439 (EN ISO 14343-8)		1.4502
NMS904L	ER385	20255 Cu L		1.4519'
NMS 1.4122		X39CrMo171 (EN 10088-1)		• 1.4122
NMS 1.4718		X 45 CrSi9-3 (EN 10090)		• 1.4718
, = nearest equivalent				



VARILNE ŽICE IN PALICE ZA VARJENJE ALUMINIJ MATERIALOV

Novmetat	AWS A510*	DIN 1732	W Ne
NMA 1080	ER1080A	Al 99.8	3.0286
NMA 4047	ER4047. ER4047A	AlSi12	3.2585
NMA 5087	ER5087	Al Mg 4.5 MnZr	3.3546
NMA 5183	ER5183A	Al Mg 4.5 Mn	3.3548
	ER5183		
NMA 5554	ER5554	Al Mg 2.7 Mn	3.3538
NMA 5556	ER5556. ER5556A-8-C		3.3548'
NMA 5754	ER5754	Al Mg3	3.3536